Quality Control

Wek Order ID 99413 Monday, April 08, 2013 8:28:03 AM

99413

Page 1

Item ID: Revision ID: Item Name:	D3245-11 Gasket 9.01		,	Accept	*N900	040	100)* [']	Setup Sta	1	IS1* IS2*
Start Date: Required Date: Reference:		ety: 4.00 Qty: 4.00	*4* *4*		Cust Item Customer:					1 0	
Approvals:	Process Plan: OR	Date:	13-4-08	Tooling: SPC (Y/N):		ate: ate:			Run Sta Sta	I./	IR1* IR2*
Sequence ID/ Work Center II	Operation Description			Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. · Stamp
Draw Nbr	Revision Nbr	•									•
D3245 100 *100*	D FLOW W.	ATER JET		0.00							
Waterjet FLOW CNC Waterje	et	Memo I-Cut as per Dwg D32 Dwg Rev:	45	0.00		,		4	٥		JM 13-4-8
30.		Prog Rev: D							,		
*110 *11 0 *	QC2- Insp	ect parts off machine FA	I/FAIB	0.00				4	٥		gm13-4-8
QC		Memo		0.00			•	4	•		-

Insp.

Stamp

99413

Item ID: D3245-11 Accept *N900040100* Setup Start **Revision ID:** Stop Item Name: Gasket 9.01 **Start Date:** 4/8/2013 Start Qty: 4.00 **Cust Item ID:** Req'd Qty: 4.00 Required Date: 4/9/2013 **Customer:** Reference: Run Start Approvals: **Process Plan:** Date: Tooling: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool# Plan Reject Accept Reject Work Center ID **Description** Run Hoars Code Qty Oty Number 120 QC8- Inspect parts - second check *120* 0.00 1348 QC Memo Quality Control 130 Identify as per dwg & Stock Location: *130* 141,-7-Packaging 0.00 Memo Packaging

0.00

0.00

QC21- Final Inspection - Work Order Release

Memo

ختہ

140

QC

140

Quality Control

Wæk Order ID 99413

5 Monday, April 08, 2013 8:28:03 AM

13/4/10 D MF 13-4-9

'Picklist Print

Montay, April 08, 2013 8:28:02 AM

Work Order ID:

99413

Parent Item:

D3245-11

Parent Item Name:

Gasket 9.01

Start Date: 4/8/2013

Required Date: 4/9/2013

Page 1

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP B04.12.06Made in-houseKJ/JLM

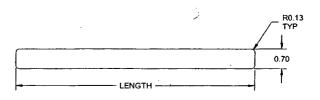
IPP Rev:C ecn 1052/water jet 07-11-05 DD verified :EC IPP Rev:C 12.11.07 PER DWG

REV.D DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
G89 coated cloth		Purchased	No			100	sf	94.7000	0.0438	<u>0.184421</u> + ૦. ગ્ર	-		Jm13-4-8
				Location		Loc Qty	<u>L</u> c	oc Code					
				MAT052		94.7							

R0.13 0.80 TYP Ø0.325 THRU 8 PL **(** -(45° REF, TYP ф -⊕-7.80 TYP **(** R0.50 TYP 0.400 TYP --2.150 TYP 3.500 TYP

D3245-7 GASKET



D3245-X GASKET

P/N	LENGTH
D3245-9	8.35
D3245-11	9.01
D3245-13	9.50

D

С

8

DESIGN	7#	DART AEROSPACE	LTD			
DRAWN	<u></u>	HAWKESBURY, ONTARIO, CAI				
CHECKED	1,47	DRAWING NO.	REV. D			
MFG. APPR.	M O	D3245	SHEET 7 OF T			
APPROVED		TITLE	SCALE			
DE APPR.		ACCESS PANEL ASSY	NTS			
DATE 12.1	0.16	COPYRIGHT @ 2004 BY DART AEROSPACE LTD THIS SOCIALITY INVESTIGATION HAS SUPPLIED OF THE CONTINUE HAS SUPPLIED OF THE CONTINUE HAS SUPPLIED TO ANY OTHER TURBLE WITHOUT TO BE USED FOR MY PROPOSED OF COMPANIENT TO ANY OTHER TURBLE WITHOUT AND TO BE USED FOR MY PROPOSE OF COMPANIENT OF CONTINUE TO ANY OTHER TURBLE WITHOUT THE PROPOSED OF THE PROPOSED				

NOTES:
1) MATERIAL: THERMO-CHEM PIN G-89, 0.060 THICK POSSIBLE SUPPLIER: A.R. THOMSON GROUP
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A

5) BREAR STIART EDGES. IVA 6) IDENTIFICATION: N/A 7) WEIGHT: D3245-7 = 0.04 lbs; D3245-9/-11/-13 = LESS THAN 0.01 lbs

DART AEROSPACE LTD	Work Order:	99413
Description: Gosket	Part Number:	03245-11
Inspection Dwg: 03745 Rev: 0		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.70"	11-0030	0.70"			ν	Produtos
0.						
9.01"	11-0030"	9.01"	-		V	
		-				
					+ <u>-</u>	
			,			
:						
•						
	·					
						:
					<u> </u>	
						

-1	Measured by:	Jm	Audited by:	E	Preliminary Approval:	
	Date:	13-4-8	Date:	1348	Date:	

Rev	Date	Change				Revised by	Approved
E	10.04.14	Added pr	eliminary appi	roval	 	K.I	Appiored
					 	1110	L

A 10.04.15